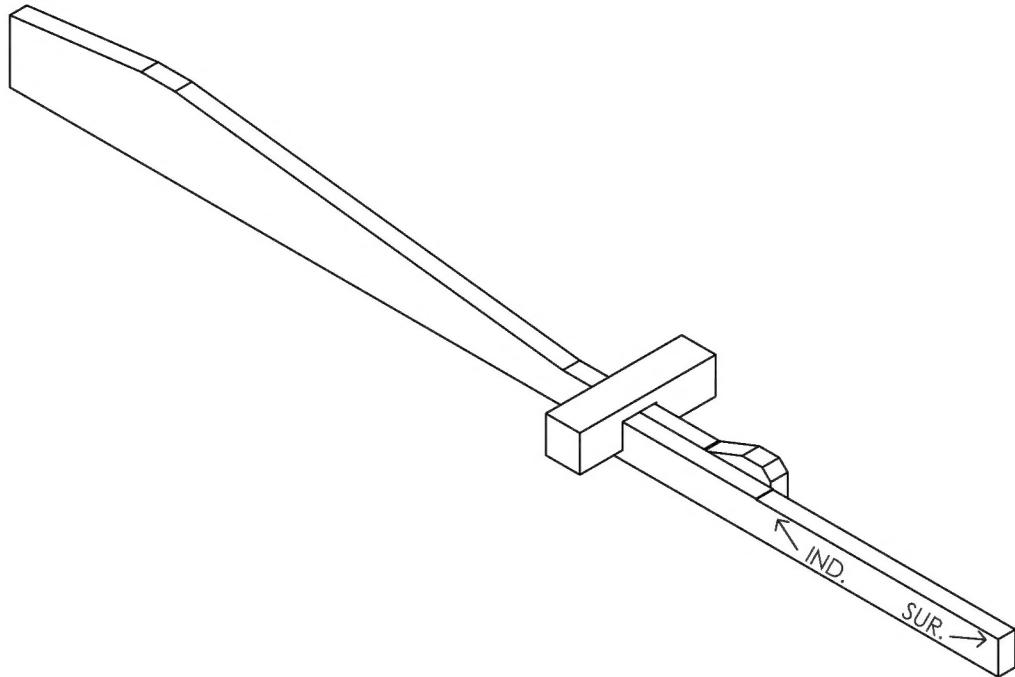


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

URF 19-1169 19.10.31 (VM)

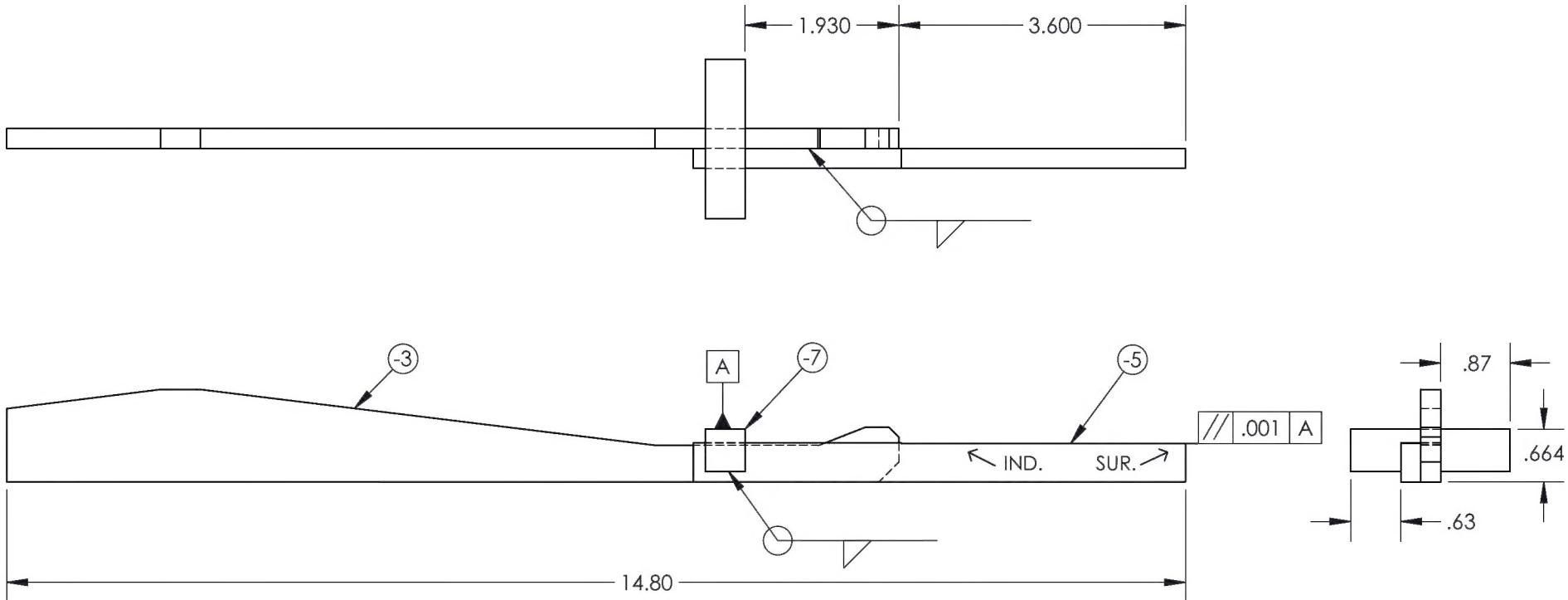
NOTE:

1. REF. BELL T/N 206-215-002-105.
2. USED ON MODELS: 206A/B, 206B3, 206L, 206L1, 206L3, 206L4.

		
TITLE		
CALIBRATOR ASSYEMBLY		
DWG NO.	RBT400234	
		REV
MAT'L	DRAWN BY:	CLOUGH
UNLESS OTHERWISE SPECIFIED		APPROVED
DIMENSIONS ARE IN INCHES		<i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32	HEAT
.XX ± .01	ANGLES ± .5°	TREAT
X ± .1		FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE	DATE	BELL 206 ALL SEE NOTE 2
1:2	6/30/2014	SHEET 1 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-1)
WELDMENT

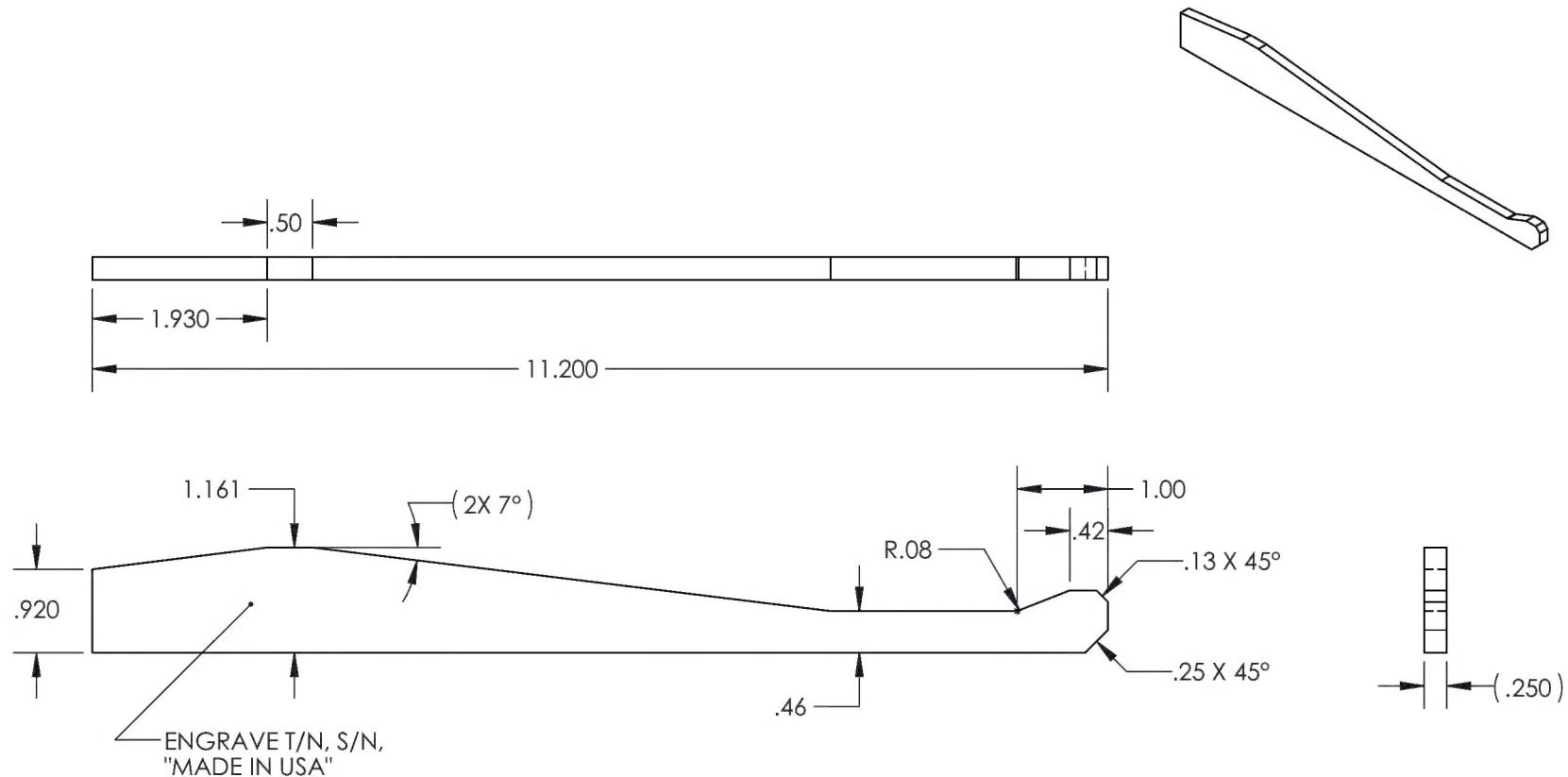
UNDER REVIEW

URF 19-1169 19.10.31 (VM)

	
TITLE	
DWG NO.	RBT400234-1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH CAD PLATE YELLOW
	SPEC QQ-P-416F, TYPE II, CLASS II
	USED ON MODEL
	BELL 206 ALL SEE SHEET 1
SCALE 1:2	DATE 6/30/2014
	SHEET 2 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

PLATE

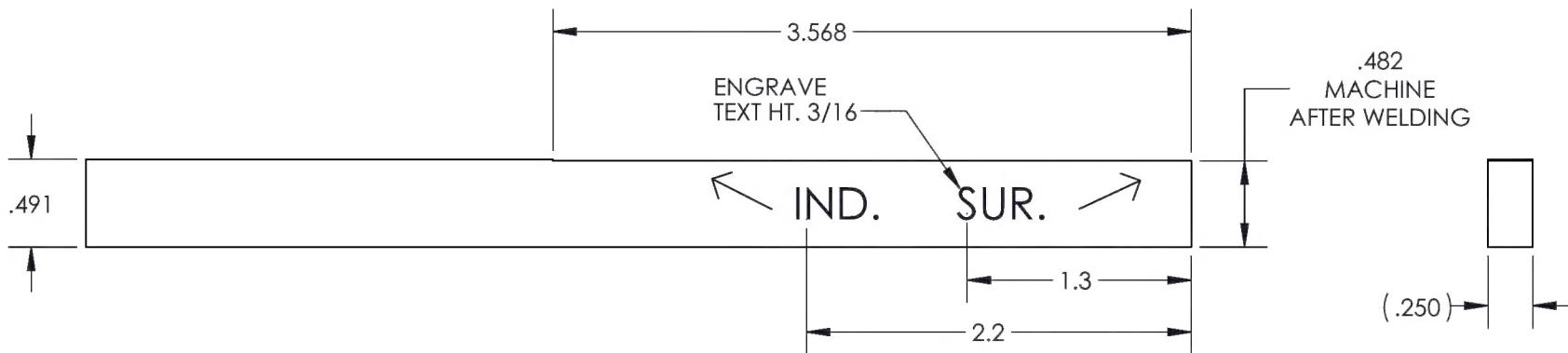
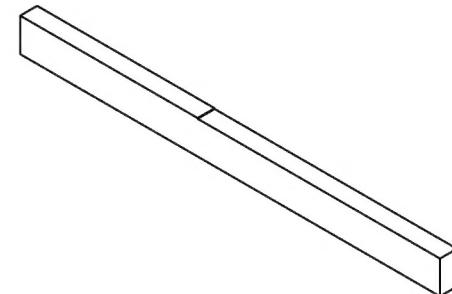
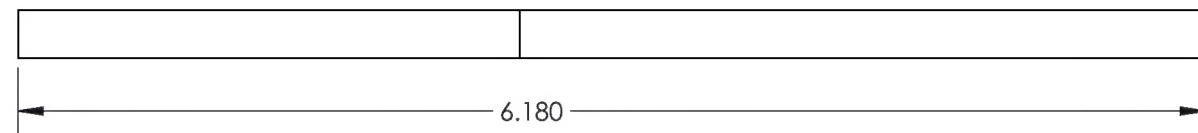
UNDER REVIEW

URF 19-1169 19.10.31 (VM)

DART AEROSPACE	
TITLE	CALIBRATOR ASSEMBLY
DWG NO.	RBT400234-3
MAT'L	DRAWN BY: CLOUGH
1018	APPROVED: D Weil
UNLESS OTHERWISE SPECIFIED	FRACTIONS \pm 1/32
DIMENSIONS ARE IN INCHES	HEAT TREAT
.XXX \pm .005	FINISH SEE -1 WELDMENT
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 ALL SEE SHEET 1
SCALE 1:2	DATE 6/30/2014
	SHEET 3 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

BAR

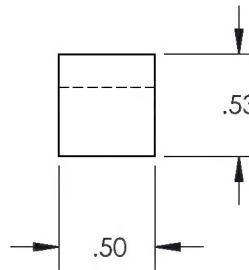
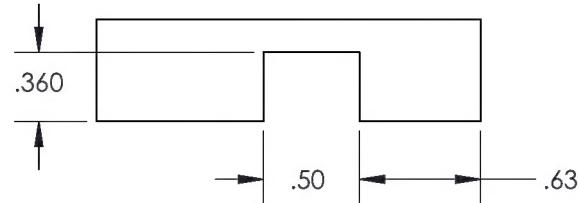
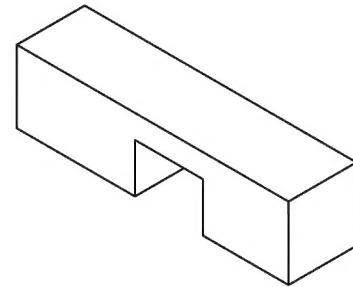
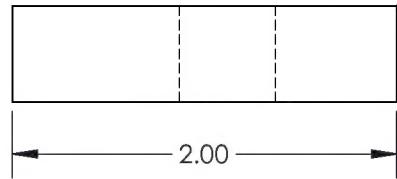
UNDER REVIEW

URF 19-1169 19.10.31 (VM)

DART AEROSPACE	
TITLE	
DWG NO.	RBT400234-5
MAT'L	1018
DRAWN BY:	CLOUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER	FINISH SEE -1 WELDMENT
PLATING	SPEC
	USED ON MODEL
	BELL 206 ALL SEE SHEET 1
SCALE	1:1
DATE	6/30/2014
	SHEET 4 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(7)

BLOCK

UNDER REVIEW

URF 19-1169 19.10.31 (VM)

DART AEROSPACE	
TITLE	CALIBRATOR ASSEMBLY
DWG NO.	RBT400234-7
REV	
MAT'L	1018
DRAWN BY:	COUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	BELL 206 ALL SEE SHEET 1
PLATING	
SCALE	1:1
DATE	6/30/2014
SHEET	5 OF 5